



# SAFETY DATA SHEET

TECHNICAL INDUSTRIAL SALES  
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## SECTION 1 : IDENTIFICATION

**Product Identifier:** Green Ink Roll 1”  
**Product Code(s):** For the purpose of transferring ink onto porous substrates such as paper or paperboard products.  
**Product Use:** Mixture  
**Chemical Family:** Technical Industrial  
**Manufacturer’s name and address:** Sales 18574 Highway 99E  
Oregon City, OR 97045  
**Information Telephone #:** (Monday – Friday 8:00 am – 4:00 pm Pacific Time)  
800-433-7826 / 503-656-5833

## SECTION 2: HAZARDS IDENTIFICATION

|                        |                                   |             |
|------------------------|-----------------------------------|-------------|
| <b>Classification:</b> | Acute aquatic toxicity            | Category 1  |
|                        | Chronic aquatic toxicity          | Category 1  |
|                        | Acute toxicity, Oral              | Category 4  |
|                        | Reproductive toxicity             | Category 1B |
|                        | Serious eye damage/eye irritation | Category 2A |

**Labeling:**

**Symbols:**



**Signal Word:** Danger

**Hazard statements:** H302 Harmful if swallowed  
H319 Causes serious eye irritation

H360 May damage fertility or the unborn child  
H410 Very toxic to aquatic life with long lasting effects

**Precautionary statements:**

P261 Avoid breathing dust/fume/gas/vapors/spray  
P264 Wash skin thoroughly after handling  
P270 Do not eat, drink or smoke when using this product  
P273 Avoid release to the environment  
P281 Wear personal protective equipment as required  
P301+312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.  
P302+352 IF ON SKIN: Wash with plenty of soap and water

P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.

P332+313 If skin irritation occurs: Get medical attention/advice.  
P391 Collect spillage  
P501 Dispose of contents to an approved waste disposal plant.

**SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

| Ingredients            | CAS #     | Wt. %      |
|------------------------|-----------|------------|
| Butyl benzyl phthalate | 85-68-7   | 15 - 25    |
| Tricresyl Phosphate    | 1330-78-5 | 15 - 25    |
| Yellow 376358-36-7     | 1 - 2     | C.I. Basic |

**SECTION 4: FIRST AID MEASURES**

**Inhalation:** Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.

**Skin contact:** Immediately flush with plenty of water, while removing contaminated clothing. Wash contaminated clothing before reuse. When symptoms persist or in all cases of doubt, seek medical advice.

**Eye contact:** Flush eyes with low pressure water for at least 15 minutes while holding eyelids open. When symptoms persist or in all cases of doubt, seek medical advice.

**Ingestion:** Seek immediate medical attention/advice. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep victim’s head lowered (forward) to reduce the risk of aspiration.

**Notes for physician:** Treat symptomatically.

**SECTION 5: FIRE FIGHTING MEASURES**

**Suitable extinguishing media:** Dry chemical, foam, carbon dioxide and water fog

**Fire hazards/conditions of flammability:** This material is not flammable.

**Explosion data: Sensitivity to mechanical impact / static discharge:** Not expected to be sensitive to mechanical impact or static discharge.

**Special fire-fighting procedures/equipment:**

Firefighters should wear protective equipment and self-contained breathing apparatus with full face piece operated in positive pressure mode. Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame.

**Hazardous combustion products:** Oxides of carbon and nitrogen, irritating fumes and smoke.

**NFPA Rating:** Health: 2 Flammability: 1 Instability: 0 Special Hazards: 0

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Personal precautions:** All persons dealing with clean-up should wear the appropriate protective equipment. Do not eat, drink or smoke while participating in clean up.

**Environmental precautions:** Ensure spilled product does not enter drains, sewers, waterways or confined spaces.  
**Spill response/cleanup:** Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13). Notify the appropriate authorities as required.

**Prohibited materials:** None specific

## SECTION 7: HANDLING AND STORAGE

**Precautions for safe handling:** Wear suitable protective equipment during handling. Do not ingest. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

**Conditions for safe storage:** Store in a cool, dry, well-ventilated area. Store away from incompatibles, temperature extremes and out of direct sunlight. Inspect periodically for damage or leaks.

**Incompatible materials:** Strong oxidizing agents; strong reducing agents; acids

**Special packaging materials:** Always keep in containers made of the same materials as the supply container.

## SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

**Ventilation and engineering measures:** Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.

**Respiratory protection:** If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised. Confirmation of which type of respirator is most suitable for the intended application should be obtained from respiratory protection suppliers.

**Skin protection:** Impervious gloves should be worn when using this product. Advice should be sought from glove suppliers.

|                                        |                                                                                                                                                                                                                                                                                                              |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Eye / face protection:</b>          | Good industrial hygiene practices should be used when handling this product including preventing eye contact and minimizing skin contact and inhalation.                                                                                                                                                     |
| <b>Other protective equipment:</b>     | As needed to prevent eye contact and minimizing skin contact and inhalation.                                                                                                                                                                                                                                 |
| <b>General hygiene considerations:</b> | Avoid breathing vapor or mist. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove and wash contaminated clothing before re-use. |

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

|                                                |                                       |
|------------------------------------------------|---------------------------------------|
| <b>Physical state:</b>                         | Solid                                 |
| <b>Appearance:</b>                             | Flexible gel saturated with green ink |
| <b>Odor:</b>                                   | Mild                                  |
| <b>Odor Threshold:</b>                         | N/Av                                  |
| <b>Specific Gravity:</b>                       | 0.9                                   |
| <b>pH:</b>                                     | Not applicable                        |
| <b>Boiling point:</b>                          | >300 °F                               |
| <b>Melting/Freezing point:</b>                 | Not available                         |
| <b>Coefficient of water/oil distribution:</b>  | Not available                         |
| <b>Vapor pressure (mm Hg @ 20°C / 68°F):</b>   | Not available                         |
| <b>Vapor density (Air = 1):</b>                | Heavier than air                      |
| <b>Evaporation rate (n-Butyl acetate = 1):</b> | Slower than n-Butyl acetate           |
| <b>Solubility in water:</b>                    | Slightly                              |
| <b>Flash Point</b>                             | >200 °F, TCC                          |
| <b>Auto-ignition temperature</b>               | Not applicable                        |
| <b>Lower flammable limit (% by vol)</b>        | Not applicable                        |
| <b>Upper flammable limit (% by vol)</b>        | Not applicable                        |
| <b>Flame Projection Length</b>                 | Not available                         |
| <b>Flashback observed</b>                      | Not available                         |

## SECTION 10: STABILITY AND REACTIVITY

|                                                |                                                                          |
|------------------------------------------------|--------------------------------------------------------------------------|
| <b>Chemical stability:</b>                     | Stable under the recommended storage and handling conditions prescribed. |
| <b>Possibility of hazardous reactions:</b>     | None are known.                                                          |
| <b>Conditions to avoid:</b>                    | Avoid heat and open flame.                                               |
| <b>Materials to avoid and incompatibility:</b> | See Section 7 (Handling and Storage) for further details.                |
| <b>Hazardous decomposition products:</b>       | None known; refer to hazardous combustion products in Section 5.         |

## SECTION 11: TOXICOLOGICAL INFORMATION

|                            |                                                                                                                                       |     |
|----------------------------|---------------------------------------------------------------------------------------------------------------------------------------|-----|
| <b>Routes of exposure:</b> | <i>Inhalation:</i>                                                                                                                    | No  |
|                            | <i>Skin absorption:</i>                                                                                                               | YES |
|                            | <i>Skin &amp; Eyes:</i>                                                                                                               | YES |
|                            | <i>Ingestion:</i>                                                                                                                     | No  |
| <b>Toxicological data:</b> | There is no available data for the mixture itself, only for the ingredients. See below for individual ingredient acute toxicity data. |     |

| Ingredient             | LC <sub>50</sub>  | LD <sub>50</sub> | LD <sub>50</sub>  | Skin corrosion/irritation                  | Serious |
|------------------------|-------------------|------------------|-------------------|--------------------------------------------|---------|
|                        | Inhalation, rat   | Oral, rat        | Rabbit, dermal    | eye damage/eye irritation                  |         |
| Butyl benzyl phthalate | No data available | 2,330 mg/kg      | >10,000 mg/kg     |                                            |         |
| Tricresyl phosphate    | No data available | 3,000 mg/kg      | No data available |                                            |         |
|                        |                   |                  |                   | Eyes – rabbit – Mild eye irritation – 24 h |         |

**Carcinogenic status:**

IARC: 3 – Group 3: Not classifiable as to its carcinogenicity to humans (Butyl benzyl phthalate)

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive effects:** No information found; this material has not been evaluated as a mixture.

**Teratogenicity:** No information found; this material has not been evaluated as a mixture.

**Mutagenicity:** No information found; this material has not been evaluated as a mixture.

**Epidemiology:** No information found; this material has not been evaluated as a mixture.

**Specific target organ toxicity – single exposure:** No information found; this material has not been evaluated as a mixture.

**SECTION 12: ECOLOGICAL INFORMATION**

**Ecotoxicity:** No data is available on the mixture itself.

|                         |                                                       |                          |           |         |
|-------------------------|-------------------------------------------------------|--------------------------|-----------|---------|
| Butyl benzyl phthalate: | Toxicity to fish: LC <sub>50</sub>                    | Lepomis machrochirus     | 1.7 mg/l  | 96.0 hr |
|                         |                                                       | NOEC Oncorhynchus mykiss | 0.48 mg/l | 96.0 hr |
|                         | Flow through test LC <sub>50</sub>                    | Pimephales promelas      | 2.1 mg/ml | 96.0 hr |
|                         | Toxicity to aquatic invertebrates: EC <sub>50</sub>   | Daphnia magna            | 1.8 mg/l  | 48 hr   |
|                         | Toxicity to algae: EC <sub>50</sub>                   | Desmodesmus subspicatus  | 0.31 mg/l | 72 hr   |
| Tricresyl phosphate:    | Toxicity to fish: LC <sub>50</sub>                    | Oncorhynchus mykiss      | 0.26 mg/l | 96.0 hr |
|                         |                                                       |                          |           |         |
|                         | Toxicity to aquatic invertebrates: EC <sub>50</sub>   | Daphnia magna            | 2.3 mg/l  | 48 hr   |
|                         | Toxicity to algae: Growth inhibition EC <sub>50</sub> | Scenedesmus pannonicus   | 1.3 mg/l  | 96 hr   |

**Mobility:** No data is available on the mixture itself.

**Persistence:** No data is available on the mixture itself.

|                         |                  |                              |                             |
|-------------------------|------------------|------------------------------|-----------------------------|
| Butyl benzyl phthalate: | Biodegradability | aerobic – Exposure time 14 d | 81% - Readily biodegradable |
|-------------------------|------------------|------------------------------|-----------------------------|

**Bioaccumulation potential:** No data is available on the mixture itself.

Butyl benzyl phthalate: Lepomis macrochirus (Bluegill) – 21 d -0.00973 mg/l  
Bioconcentration Factor (BCF): 663

Tricresyl phosphate Pimephales promelas (fathead minnow) – 32 d  
Bioconcentration Factor (BCF): 165

**Other adverse environmental effects:** The ecological characteristics of this mixture have not been fully investigated.  
No data is available on the mixture itself, but it is expected to be very toxic to aquatic life with long lasting effects.

### SECTION 13: DISPOSAL CONSIDERATIONS

**Methods of disposal:** Dispose of in accordance with federal, provincial and local hazardous waste regulations.  
Avoid release to the environment.

### SECTION 14: TRANSPORT INFORMATION

This material is not UN / IATA regulated.

This material is not classified as ICAO/IATA-DGR Dangerous Goods.

This material is not classified as hazardous per the IMDG Code.

This material is not classified as hazardous per ADR.

This material is not classified as hazardous per the U.S. Department of Transportation (DOT).

### SECTION 15: REGULATORY INFORMATION

**Inventory Status:** All listed ingredients appear on the Toxic Substances Control Act (TSCA) Inventory, EINECS/ELINCS, AICS, and DSL.

This material is classified as hazardous under OSHA regulations (29CFR 19410.1200). See Section 2.

**SARA TITLE III:** Sec. 302, Extremely Hazardous Substances, 40 CFR 355: No Extremely Hazardous Substances are present in this mixture.

**SARA TITLE III:** 311/312 Chronic Health Hazard  
Acute Health Hazard

**SARA TITLE III:** This mixture does not contain any chemical components with known CAS numbers that exceed the Threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**CERCLA:** No chemicals in this mixture with known CAS numbers are subject to the reporting requirements of CERCLA.

**RCRA CODE:** None

**Hazardous Air Pollutants (HAPS):** None

**US State “Right to Know” Laws:** California Proposition 65: Butyl benzyl phthalate 15 – 25%

**Other US State “Right To Know” Lists:**

The following chemicals are specifically listed by individual states: Butyl benzyl phthalate (MA, PA, NJ)  
Tricresyl phosphate (PA, NJ)

**SECTION 16: OTHER INFORMATION**

**HMIS Rating:** Health: \* 2 Flammability: 1 Reactivity: 0  
\* Chronic hazard 0-Minimal 1- Slight 2- Moderate 3- Serious 4- Severe

|                |        |                                                                               |
|----------------|--------|-------------------------------------------------------------------------------|
| <b>Legend:</b> | ACGIH  | American Conference of Governmental Industrial Hygienists                     |
|                | CAS    | Chemical Abstract Services                                                    |
|                | CERCLA | Comprehensive Environmental Response, Compensation, and Liability Act of 1980 |
|                | CFR    | Code of Federal Regulations                                                   |
|                | DOT    | Department of Transportation                                                  |
|                | EPA    | Environmental Protection Agency                                               |
|                | HMIS   | Hazardous Material Identifications System                                     |
|                | HSDB   | Hazardous Substances Data Bank                                                |
|                | IARC   | International Agency for Research on Cancer                                   |
|                | Inh    | Inhalation                                                                    |
|                | MSHA   | Mine Safety and Health Administration                                         |
|                | NFPA   | National Fire Protection Association                                          |
|                | NIOSH  | National Institute of Occupational Safety and Health                          |
|                | NTP    | National Toxicology Program                                                   |
|                | OSHA   | Occupational Safety and Health Administration                                 |
|                | PEL    | Permissible exposure limit                                                    |
|                | RCRA   | Resource Conservation and Recovery Act                                        |
|                | RTECS  | Registry and Toxic Effects of Chemical Substances                             |
|                | SARA   | Superfund Amendments and Reauthorization Act                                  |
|                | STEL   | Short Term Exposure Limit                                                     |
|                | TDG    | Canadian Transportation of Dangerous Goods Act and Regulations                |
|                | TLV    | Threshold Limit Values                                                        |
|                | TPQ    | Threshold Planning Quantity                                                   |
|                | TSCA   | Toxic Substances Control Act                                                  |
|                | TWA    | Time Weighted Average                                                         |
|                | WHMIS  | Workplace Hazardous Materials Identification System                           |

**References:**

1. ACGIH, Threshold Limit Values and Biological Exposure Indices
2. International Agency for Research on Cancer Monographs
3. Material Safety Data Sheets for manufacturers

4. US EPA Title III List of Lists
5. California Proposition 65 List

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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